A World of Difference

SIERRA PACIFIC WINDOWS



A Window & Door Company Like No Other.





COVER: Douglas Knight Construction

Welcome to windows and doors that never compromise, made by people who don't either. From our Seed-to-Window approach to cutting edge glazing technology for greater thermal efficiency, our meticulous, earth-friendly construction and forward-thinking design make every product one-of-a-kind.

600 dealers, distributors and company stores throughout the country and five manufacturing plants strategically located in California, Wisconsin and Alabama ensure our world-class windows and doors will be delivered to you where and when you need them.

The following pages are the start of what we can offer your next project. And if you choose our windows and doors, we're confident it will also be the start of a lasting relationship.



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Earth-Friendly. More Than An Approach, An Obligation

Sierra Pacific Windows is part of Sierra Pacific Industries, which sustainably manages over 2 million acres of timberland in California, Oregon and Washington State. We're the largest millwork producer and one of the largest lumber companies in the U.S.

Our size creates a big obligation to protect our environment.

At Sierra Pacific, we believe healthy trees, good water quality and enduring wildlife habitat are the natural result of sound forest management. That's why we adhere to the environmental protection standards of the Sustainable Forestry Initiative® (SFI) and why all our pine and Douglas fir windows and doors are labeled SFI certified.

SUSTAINABLE FORESTRY INITIATIVE® SFI-00027

We bring in our own Professional Foresters and Wildlife Biologists to help protect wildlife habitat, watercourses and plant life, and to help manage our lands based on "sustained yield" practices. As a result, Sierra Pacific Industries plants at least 10 million new trees every year and will nearly triple the amount of wood growing on its lands in the next 100 years, with average tree diameters nearly doubling in that time.

To learn more about how Sierra Pacific Industries protects, preserves and invests in its own forest lands, visit spi-ind.com.

SIERRA PACIFIC INDUSTRIES





©VanceFox.com, Jim Morrison Construction and Walton Architecture and Engineering

Our Unique Approach To Building World-Class Wood Windows And Doors.

SEED-TO-WINDOW

Own · Mill · Build · Reuse · Replant

As a proud part of this family-owned, environmentally-committed company, Sierra Pacific is the only window company that manufactures its products with complete vertical integration. The full cycle makes use of everything, from the premium wood stock that goes into our wood windows and doors down to wood shavings that become animal bedding and chips that are used as part of our cogeneration power process. It also allows continuous quality control from the moment our tree seeds are planted until our beautiful wood windows are produced, approved and delivered to you.

Five Beautiful Choices, One Exacting Standard.

Sierra Pacific windows and doors are crafted in five unique manufacturing styles. Each delivers its own design and performance advantages. In other words, there are no bad choices, only good ones.


Sandbox Studio ©VanceFox.com | Loverde Builders


Photography: Kerri Eye Marketing




Photographer: Irvin Serrano Photography

Aluminum Clad Wood

The best of both worlds, combining beautiful wood inside with low maintenance aluminum cladding outside. Wood is select pine, or upgrade to one of seven other species, all protected by CoreGuard Plus™ wood preservative. Double thick cladding is finished with a powder coating process that leads the industry in durability and environmental safety.



All-Wood

For a classic, distinctive look, our all-wood windows and patio doors offer timeless elegance with exceptional thermal performance. As with all our wood products, long-term durability is ensured by CoreGuard Plus™, a leading wood treatment against rot and insects.



H3®

Inventive Fusion Technology™ integrates three components (extruded aluminum, vinyl and wood) into one perfect window with greater energy efficiency and performance. Double thick aluminum exteriors are protected by our industry-leading powder coated finishes, while the wood interior is preserved with CoreGuard Plus™.



FeelSafe™

Our hurricane-resistant windows and patio doors feature high-strength, laminated glass, plus highly reinforced engineering and construction. They're built to help withstand heavy storm impact as well as determined burglars.



Vinyl

All the benefits of vinyl windows and patio doors with Sierra Pacific DNA, our vinyl new construction and replacement products offer many of the same features and design options as our premium wood products. Choose from a complete lineup of operating styles, sizes and shapes.



Beautiful Inside, Low Maintenance Outside.

Sierra Pacific clad windows and doors feature exteriors with industry-leading, extruded aluminum cladding that's twice as thick as roll-form cladding. All come with rich, wood interiors in a wide selection of species and finishes.

Choose from multiple leading-edge glazing options.

Also available with FeelSafe impact rated glazing.



Dual or triple panes, plus decorative glass options.

Protected to the very core by our CoreGuard Plus™ wood treatment.

Exterior is fully encased in weather-proof, low maintenance, aluminum cladding.

Unlimited color choices in powder coat for extreme durability.

Designer hardware in many luxurious finishes.

Optional stained or painted interior factory finish.

Our heavy duty extruded aluminum cladding is at least twice as thick as roll-form cladding.

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.

SUSTAINABLE FORESTRY INITIATIVE® SFI-00227



Kasia Karska Design



Wood interior for natural beauty & insulation.

Available with simulated divided lites or a variety of decorative grilles.

Choose from beautiful, select species of interior wood.

Large variety of interior and exterior trim profiles.



Kasia Karska Design

Award-Winning For A Reason.

Constructed with our patented Fusion Technology™, H3 integrates extruded aluminum, vinyl and wood into one beautiful window with celebrated thermal performance, enhanced aesthetics, an extreme seal and easier installation.

H3 engineering advancements also include the H3 accessory exterior trim option and a continuous head and sill for water-tight mull joints when putting units together.





Wood interior for warmth and beauty. Available natural, primed or factory finished, in eight different wood species.

Innovative snap-lock design requires no unsightly screws or fasteners on the interior.



H3 Awning



H3 Casement

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.

SUSTAINABLE FORESTRY INITIATIVE®

Protected to the very core by our CoreGuard Plus™ wood treatment.

Low profile surface mounted lock with easy to operate lever.

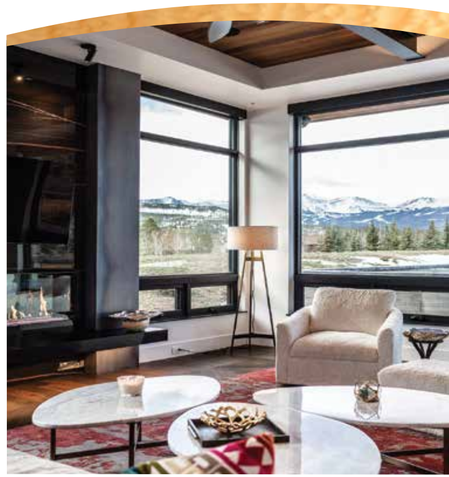
Top of the line Encore handle and operating hardware are standard.

Available for new construction or replacement applications.



H3 Horizontal Slider

H3 Single & Double Hung



Easy-tilt sash for easy cleaning.

Many simulated divided lite grille profiles to choose from.

An integral rigid nailing fin provides greater structural integrity, an improved water barrier and near elimination of racking problems.

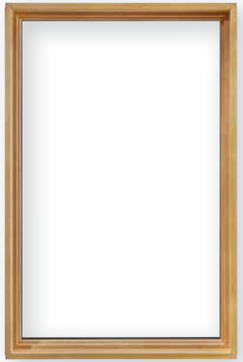
Heavy-duty extruded aluminum clad frame and sash.

Constant force balance for smooth, easy operation.

Revolutionary H3 accessory exterior trim option integrates with nail fin for easy install of four different profiles with no additional nailing.

Seamless Integral continuous head and sill factory mull system stops water.

H3 Direct Set



Authentic, Remarkable And Energy-Efficient.

Sierra Pacific all-wood windows and doors offer elegant and luxurious wood exteriors for those who value the extraordinary appearance and performance of natural wood. Choose a wood species and finish option to make a genuine impression.

Exteriors are available primed or natural.

Protected to the very core by our rainforest-proven CoreGuard Plus™ wood treatment.

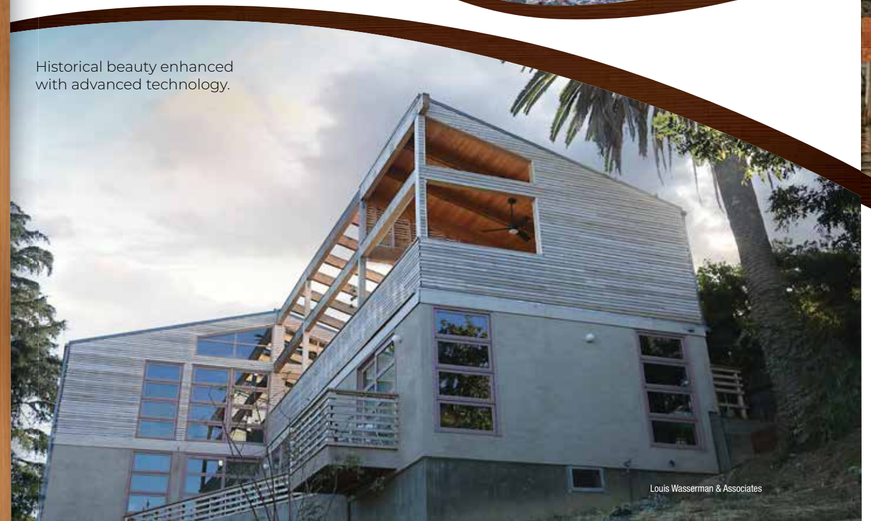
Custom made, by hand, to your exact specifications.


Louis Wasserman & Associates



Choose from multiple leading-edge glazing options.

Historical beauty enhanced with advanced technology.


Louis Wasserman & Associates


Sandbox Studio ©VanceFox.com | Loverde Builders

Optional stained or painted interior factory finish using advanced materials & equipment.

SUSTAINABLE FORESTRY INITIATIVE®
SFI-00227

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.

Large variety of interior trim profiles.

Designer hardware in many luxurious finishes.

Wood interior provides natural beauty & insulation.

Dual panes, plus decorative glass options.

Inspired By Nature. Designed To Last.

The exteriors of our clad windows and doors are fully encased in low maintenance, heavy-duty, extruded aluminum that's at least twice as thick as roll-form cladding.

What's more, our finishing process leads the industry in durability and environmental safety. Non-hazardous AAMA 2604 and 2605 powder-coatings have the color retention, surface hardness and scratch resistance necessary to withstand even the harshest conditions.

As for colors? Sierra Pacific gives you more choices. 50 colors with some sensational textures allow you to add warmth, a splash of cheerfulness or a new statement to your designs. We'll also custom match any color you choose.



See your local representative for actual cladding samples. Printing limits our ability to show colors precisely.

ColorStay™ Collection

- Green 004
- Hartford Green 050
- Forest Green 049
- Patina Green 051
- White 001
- Linen 032
- Colonial White 313
- Sandstone 003
- Hemlock Green 048
- Greek Olive 081
- Clay 026
- Harvest Cranberry 010
- Beige 335
- Tan 043
- Gull Gray 007
- French Linen 112
- Colonial Red 054
- Bahama Brown 309
- Brown 002
- TW Brown 058
- Morning Dove Gray 113
- Seawolf 044
- Fashion Gray 111
- Aqua Mist 115
- Battleship Gray 321
- Modern Onyx 118
- Dark Bronze 401
- Black 023
- Light Blue 046
- Slate Blue 008
- Black Sable 060
- Indigo 402
- Antique Bronze 057
- Bronze 024





Same nature-inspired premium finishes you've come to expect, all of them featuring our earth friendly AAMA 2605 or 2604 powder-coatings for better hold and lower environmental impact.

Matte Textured Collection

Available in AAMA 2604 only

- The Perfect White 404
- Gray With Envy 403
- Graphite 406
- Black Shadow 405
- Peppered Steel 110
- Sift Espresso 097
- Mocha 098

Blended Collection

- Cocoa 105
- Café Royale 104
- Rust 076
- Bark 034

Metallics Collection

- Alpine Silver 062
- Light Bronze Pearl 069
- Medium Bronze Pearl 070
- Dark Bronze Pearl 071
- Classic Copper 088

Pricing may vary by collection.

Rich, Luxurious, The Natural Beauty Of Wood.

The hand-crafted appeal of real wood gives window interiors and trim a finishing touch that adds warmth and authenticity to any room. Yet every room is different, so in addition to our standard ponderosa pine, we offer eight beautiful species of wood to match or complement any design consideration.

Don't see the perfect wood here? No worries. As long as it's workable, we'll make your interiors out of almost any wood in the world.



Maple
Alder
Mahogany
Cherry
Douglas Fir
Black Walnut
White Oak
Pine



Prairie 3-1/2" wide
Tradesman 3-1/2" wide
Tradesman II 3-1/2" wide
Craftsman 3-1/2" wide
Continental 3-1/2" wide



Colonial 3-1/2" wide
Regal 3-1/2" wide
Provincial 3-1/2" wide
Tudor 3-1/2" wide
Heritage 2-3/4" wide



Heritage II 2-3/4" wide
Traditional 2-1/4" wide
Contemporary 2-1/4" wide



Rosettes.
Available in 2-1/2" or 3-1/2" sizes in matching wood species.

See your local representative for actual wood samples. Wood is a natural material with character, color and grain patterns with varying densities. Wood veneer wrap may be used on select components of various species.



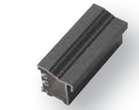
ye-h photography | Prentiss + Balance + Wickline Architects

Samuel Carl Photography

Exterior Trim Profiles.

Options vary per product line.

Group A Conventional Profiles



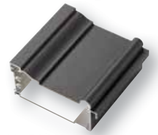
A200 **1-5/16**" Brickmould



A203 **3-1/2**" Brickmould



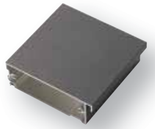
A201 **1-5/16**" Flat Casing



A204 **3-1/2**" Beaded Brickmould



A202 **1-3/4**" Ovalo



A205 **3-1/2**" Flat Casing



A400 **1**" Sill Nosing

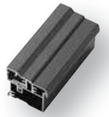


A402 **2-1/4**" Historic Sill Nosing



A401 **2-1/8**" Sill Nosing

Group B Easy Trim



2" Brickmould



Ovalo Brickmould



2" Flat Casing

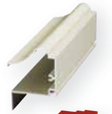


3-1/2" Flat Casing

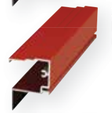


Sill Nosing

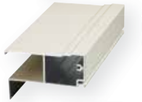
Group C



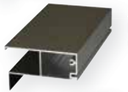
2-1/2" Ovalo (clad)



2" Brickmould (clad)



3-1/2" Brickmould (clad)



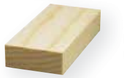
3-1/2" Flat Casing (clad)



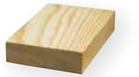
2" Brickmould (wood)



3-1/2" Brickmould (wood)



2-1/2" Flat Casing (wood)

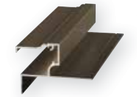


3-1/2" Flat Casing (wood)

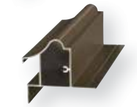


5" Flat Casing (wood)

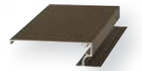
Group D



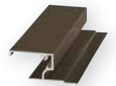
1-5/8" Standard Brickmould (clad)



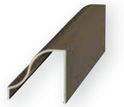
Ovalo (clad)



3-5/8" Flat Casing (clad-Field Apply)



1-5/8" Flat Casing (clad-Field Apply)



1-9/16" Montana (clad-Field Apply)

Sizes are nominal

Designs And Finishes That Fit Your Life.

Choose from a selection of superbly engineered, beautifully finished handles and locking mechanisms, each one specifically designed to complement your new Sierra Pacific windows and patio doors.

Whatever your décor, you're sure to find something that fits you perfectly.



Sliding Patio Doors



Casements & Awnings



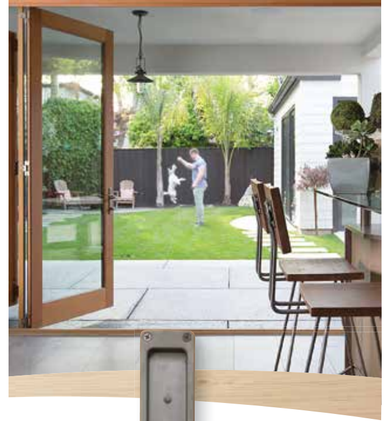




Double Hungs







Swinging Patio Doors



Specialty Doors

Check specific products for available hardware styles and finishes.

Finishes



Bronze



Champagne



Brushed Chrome



Matte Black



Oil Rubbed Forever Bronze



Polished Chrome



Chestnut Bronze



Satin Brass



Satin Nickel



White

A Modern Approach To A Timeless Look.

To add your personal touch, our simulated divided lite profiles give you a number of starting points, while our grille configurations are limited only by your imagination. Start with our standard geometries and dream from there.





Simulated Divided Lite

The classic look of traditional true divided lite without the energy loss of individual glass panes, our simulated divided lite grilles offer tough extruded aluminum outside with beautiful natural wood inside. Complete the look with spacers between the glass. Profiles are also available in all-wood.

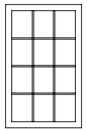
Grilles Between The Glass

Grilles stay out of the way while you still get the look you want.

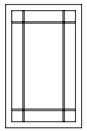


Grille Configurations

Your grilles can be as traditional or as unique as you choose. Our standard configurations include equal lite and Prairie. But with our custom configurations, we're ready to transform your inspiration into reality.



Equal



Prairie

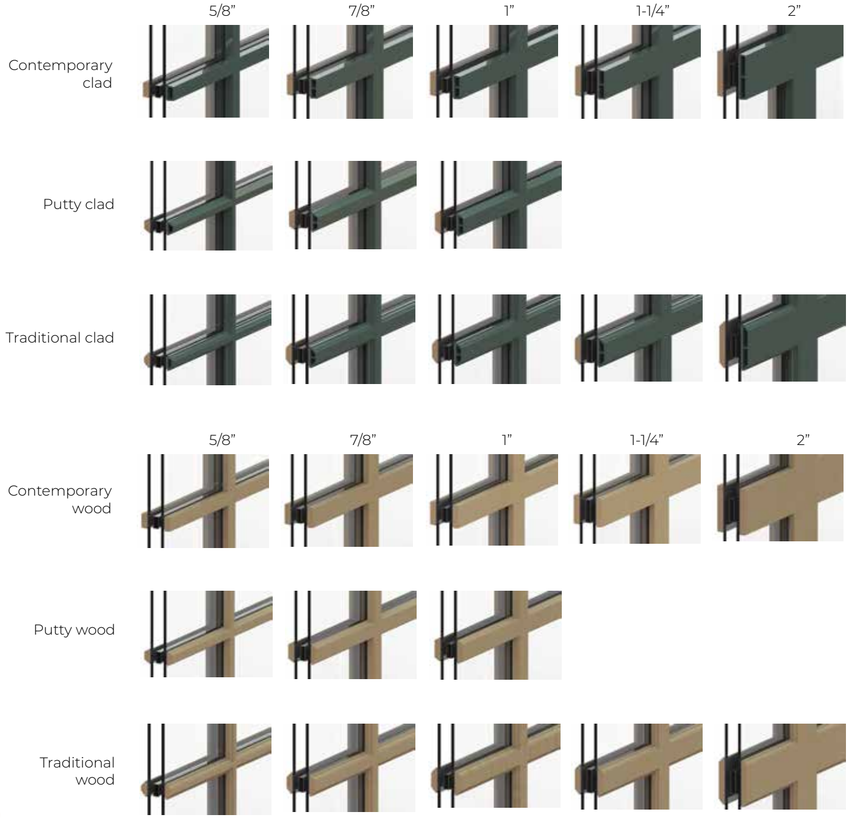


Bronze spacer option shown.





Simulated Divided Lite Profiles



When Seeing Less Is More.

Sometimes you need some privacy and security, or you need to filter out harsh sunlight. Other times you want a remarkable window design that gets lots of comments.

That's why we offer multiple decorative glass styles, each with its own personality to lend to your décor. If you can imagine it, chances are we can deliver it.





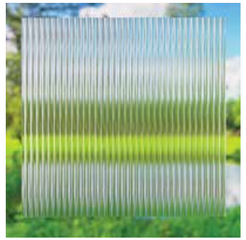
Gluechip



White Laminated



Rain



Narrow Reed



Obscure



Satin Etch



Bronze Tint

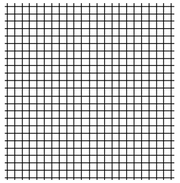


Gray Tint

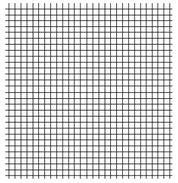
Let Views In. Keep Bugs Out.

FLEXSCREEN

Hidden and beautifully simple, FlexScreen is the first screen of its kind made of flexible spring steel to fit firmly into screen tracks. No screen frames, no hardware, just refreshingly easy installation. Even choose your screen mesh, from standard fiberglass to the improved visibility and even smaller insect barrier of View Clear or View Clear Plus.



View Clear



View Clear Plus



Tim D Coy Photography | John Lum Architecture

Other Screen Options

Additional choices include a metal framed screen that matches your hardware or your exterior clad color. Wood framed screens are also available for casement and awnings.



Metal



Wood

Customizable Retractable Screens



There when you need them, and disappear when you don't, this optional screen provides a quiet, smooth operation with protection against airborne pests.

Available as an interior screen on select products.

Advanced Factory Finish.

It's tough to beat a factory finish applied with state-of-the-art equipment in a carefully controlled, ultra-clean environment. Choose from two premium options: Ultra Stain and Ultra Coat.

Ultra Stain is an advanced, multi-step process that brings out all the beauty of your wood interior. Ultra Coat is a durable interior paint.





Ultra Coat

White

Creamy

Accessible Beige

Requisite Gray

Dried Thyme

Urbane Bronze

Iron Ore

Deep Forest Brown

Anchors Aweigh

Black



ye-h photography | Prentiss + Balance + Wickline Architects



Whitney Kamman Photography | Centre Sky Architecture



Ultra Stain

Clear

Toffee

Espresso



Ultra Coat and Ultra Stain finishes are a meticulous and advanced process to ensure maximum beauty of your wood window and door interiors. Yet, wood is a natural material with character, color, and grain patterns with varying densities, even in lumber taken from the same tree. Colors and stain absorption will vary widely based on the wood's natural character; therefore results are not guaranteed by Sierra Pacific Windows for color or grain consistency. While not always necessary, touch up in the field of the finish should be expected.

Glazing Technology Fine-Tuned For You.

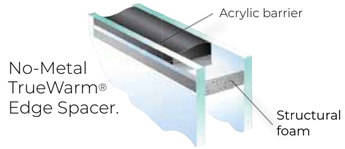
The right glass will make your home more comfortable and potentially improve your energy efficiency. It can capture the sun's heat, or reflect it. You can also reduce outside noise, block more of the sun's damaging UV rays, even enhance your privacy.

We offer some of the most advanced glazing options in the industry. With your builder, we'll help you select the glass that suits you and your environment.





Waechter Architecture



The Advantage of No-Metal Spacers.

One of the technological advances that makes our glazing perform so well are patented No-Metal TrueWarm® Edge spacers.

Many window manufacturers use aluminum spacers between their panes of glass. These conduct cold and heat, and that's not good for thermal performance.

Our no-metal warm edge spacers are 100% polymer structural foam, for excellent thermal performance and a superior seal.

Low-E 366	Cardinal's triple layer silver product for superior performance. 95% UV protection provides comfort without compromising visibility. Solar heat gain coefficient of 0.27.* Also available with Preserve® protective film or with Preserve and Neat™ coating for a naturally cleaner glass. ***
Low-E 366 with i89 Coating**	The same superior performance as regular Low-E 366, but with the addition of i89 coating on the interior surface to increase insulating value reflecting heat back into the room. Meets even the most extreme requirements in the majority of the Canadian Energy Star zones. Also available with Preserve® and Neat™ coating. ***
Low-E 340	It has an amazingly low 0.18* solar heat gain coefficient to keep out the heat even in the blazing sun. Slightly tinted. Blocks 98% of UV rays. Less heat gain when it's hot, less heat loss when it's cold, and the best glare control under the sun. Also available with Preserve® protective film.***
Low-E 180 Passive Solar	A very high (0.68) coefficient for capturing solar heat gain. Ideal for reducing your heating bills in colder climates. Superior insulation value blocks cold and keeps in the heat. Also available with Preserve® protective film. ***
Low-E 180 Passive Solar with i89 Coating**	The same superior performance as regular Low-E 180, but with the addition of i89 coating on the interior surface to increase insulating value. Meets even the most extreme requirements in the majority of the Canadian Energy Star zones. Also available with Preserve® protective film. ***
Standard Low-E	Insulated for improved energy efficiency. Providing comfort while reducing solar heat gain and blocking harmful UV rays.
Triple Insulated Glass	Three panes of glass comprised of any combination of Low-E coatings to meet the most stringent energy performance needs. Also available with Preserve® and Neat™ coating.
Sound Control	Reduces outside noise by as much as 50% while blocking 99% of damaging UV rays. Laminated for shatter resistance. Available insulated. Triple pane or varying lite thicknesses can also provide smart sound control solutions.
FeelSafe® Insulated Low-E with or without Sea Turtle Glazing	Protect your home and our sea turtle population. FeelSafe windows and patio doors are engineered inside and out to resist hurricane-force winds, pounding rain, wind-borne debris, and rapid pressure changes that could implode your home or literally blow off the roof. Available in Low-E, Low-E 366 or Low-E 340.
FeelSafe® Laminated with or without Sea Turtle Glazing	For moderate climates, our non-insulated, shatter-resistant FeelSafe glass provides the utmost security—whether your concern is severe storms or intruders. Also available in Low-E 366 or Low-E 340.

*All values shown are center of glass. **Interior surface coatings, also known as surface #4, are applied to the interior (room-side surface) of a dual pane insulated glass unit, resulting in improved thermal performance and lower heating demands. Because the coating reflects heat back into the room, the room-side pane of glass will be slightly colder in winter, causing a higher potential for interior condensation. ***Available when selecting Cardinal IG Spacer.

The Advantages Of CoreGuard Plus™

Sierra Pacific wood windows and doors are protected by CoreGuard Plus™ wood treatment, a patented process that, when needed, penetrates wood right to the core to repel water, so our windows and patio doors have superior dimensional stability making them less likely to warp or swell.

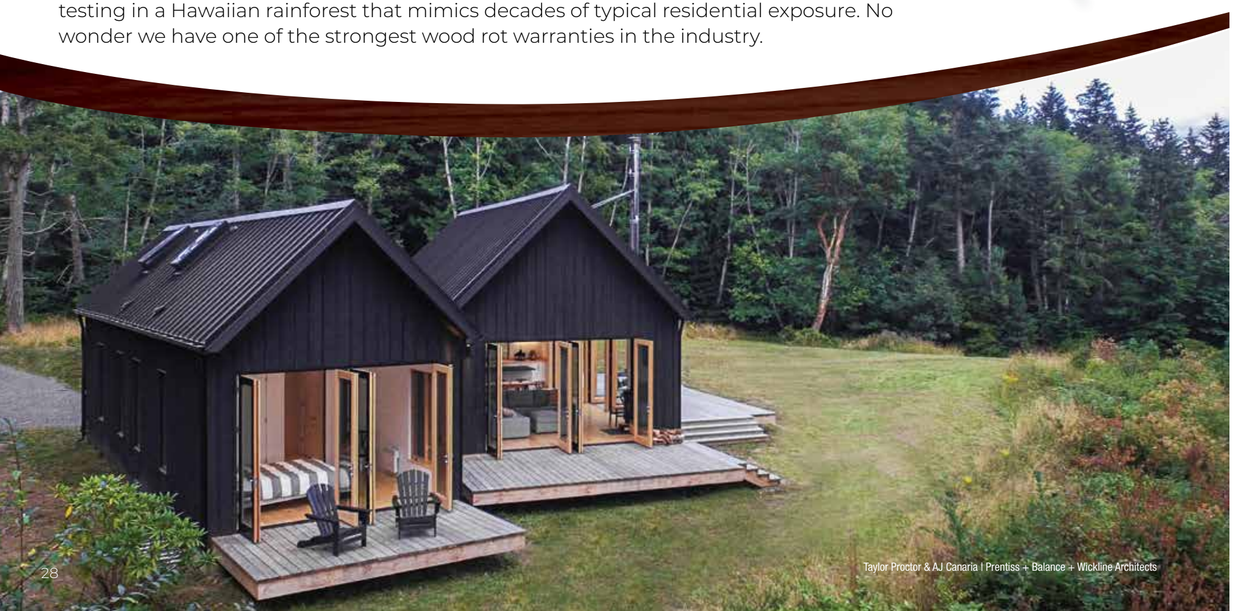
In addition, CoreGuard Plus contains fungicides and insecticides to deeply protect all wood species from pests and rotting. Amazingly, this strong protection comes from a naturally organic, water-based treatment with nearly zero VOC's, which helps us maintain our strict environmental stewardship.

To ensure CoreGuard Plus effectiveness, sections of our windows have undergone harsh testing in a Hawaiian rainforest that mimics decades of typical residential exposure. No wonder we have one of the strongest wood rot warranties in the industry.



Thoroughly tested in Hawaiian rain forests against water, insects and rot.

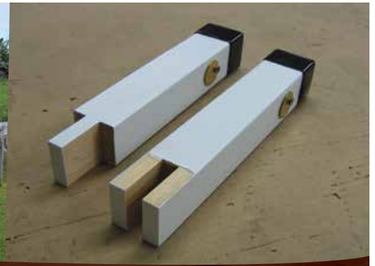




Taylor Proctor & AJ Canaria | Prentiss + Balance + Wickline Architects









CoreGuard Plus™



Designed To Fit Every Vision.

Sierra Pacific windows and doors come in a wide selection of operating styles. And the choices don't end there.

You also get to select wood type, hardware style and finish, cladding color and texture, glazing preference, grilles, screens and even more finishing touches. No matter what you choose, you get the superior performance only Sierra Pacific can deliver.







Photo courtesy of Moody Images.



Casement



Awning



Single Hung



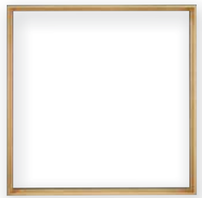
Double Hung



Horizontal Sliding



Bow & Bay



Direct Set



Geometric Shapes



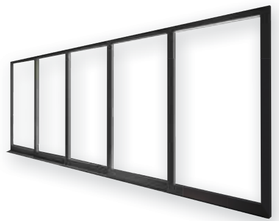
Sliding



Swinging



Bi-Fold



Multi-Slide



Lift & Slide



Sidelights & Transoms



Pivot



Dutch & Panel

New Windows with a New Standard.

Our designers and engineers have raised the bar for all casements and created a new standard with immaculate lines, sustainable design characteristics and performance that's truly unbeatable. Here you'll find a glimpse of what makes these new windows so extraordinary.





Cleaner, stronger lines

Beefy 2 1/4" wood sash construction

Unrivaled thermal + PG50 structural performance.





Other Casement Styles



Radius Casement





Shown with retractable screen option.

Innovative Hardware



Features magnetic capture and hidden lock pioneered by our engineers.

Custom Touches



FlexScreen and our View Clear screen mesh options offer more ways to tailor these new casement windows to your unique environment.

Finishes



Exterior Trim Profiles



Conventional Profiles

Group A on page 17

Shown: 1-3/4" Ovalo

Open A World Of Possibilities.

Top-to-bottom unobstructed views, clean lines and wide-open ventilation make our Sierra Pacific casement windows a favorite across the country. Smooth operation is ensured by our Encore handle. It folds out when you need it, then folds back to stay out of the way of window treatments. These windows also swing open a full 90 degrees for easy cleaning.

Choose the charm of our all-wood exteriors or the low-maintenance convenience of our aluminum cladding, and combine them with other fixed or operable Sierra Pacific windows to create the perfect look.





Encore Handle

Available in decorator finishes, it folds out for easy use, then folds back out of the way.

Beautiful Finishes



Matte Black | White | Oil Rubbed Forever Bronze | Chestnut Bronze | Bronze | Champagne | Satin Nickel | Brushed Chrome | Polished Chrome





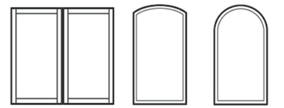
Exterior Trim

Group C on page 17

Shown: 2" Brickmould

Top It Off

For added charm or to complete a look, add a radius top or consider side by side casements.



French | Arched | Full Radius

A New Standard In Old-World Beauty.

Beauty, simplicity and authentic old-world charm give our pushout casement windows their distinctive personality. But a new, upgraded design gives them even better performance. This includes friction hinges, adjustable locks and a beefy 2-1/4" sash, with aluminum clad construction for exterior performance you expect from Sierra Pacific craftsmanship.

Choose from interior wooden swing screens or a retractable screen.





Rich Hardware

Multi-point, single handle lock system is available in seven finishes. Specially engineered friction hinges stay where you set them.

Finshes



Black

Black | Oil Rubbed Forever Bronze | Chestnut Bronze

Brushed Chrome | Polished Chrome | White

Other Pushout Styles

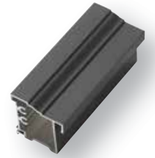


Radius Pushout Casement



For added charm or to complete a look, consider side by side French casements.





Exterior Trim

Group A on page 17

Shown: A200 1-5/16" Brickmould

Even The Screens Are Unique

Pushout Casements come with two beautiful screen choices. Hinged interior wooden screens complement the window's old-world charm. Retractable screens pull down when needed and retract when not in use.

Shown with retractable screen option.



Shown with retractable screen option

Friction hinges

Cleaner, stronger lines

New accessories including new exterior trim profiles

Variable handle heights



Available in our wide profile

Innovation Comes To Casements.

One of the industry's best performers and famously easy to install, our H3 casement windows continue to make a name for themselves with industry-leading performance provided by our innovative Fusion Technology™.

This unique integration of aluminum, vinyl and wood results in improved energy efficiency and performance, noticeably enhanced aesthetics, an extreme seal and easier installation.





Beautiful Finishes


Matte Black


White


Oil Rubbed
Forever Bronze


Chestnut Bronze


Bronze


Champagne


Satin Nickel


Brushed Chrome


Polished Chrome



Mulling and Stacking Advantage

The continuous head and sill of our H3 windows makes installing multi-wide units much easier. It also improves structural integrity and dramatically increases performance with a water-tight mull joint certified up to three-wide and two-high.



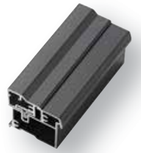
Encore Hardware



Exterior Trim Profiles



Group A on page 17
Shown: A204 3-1/2" Beaded Brickmould



Group B on page 17
Shown: 2" Brickmould

New Awning Windows With New Allure.

Like our casements, our awning windows have been upgraded as well, offering the same improved design details and performance factors. In fact, there are so many similarities, you'll find these windows pair remarkably well.





Beefy 2 1/4" wood sash construction



Dual or triple pane insulated glass for unrivaled thermal performance



Exterior Trim Profiles

Shown: 1-3/4" Ovalo

Conventional Profile
Group A
on page 17







Unique Hardware

As with our new casements, the hidden locking lever keeps hardware off the stiles, a huge improvement for smaller windows.

Custom Touches



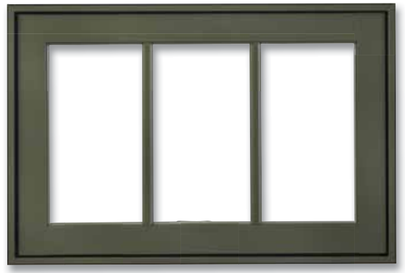


A Breath Of Fresh Air.

A great choice when you want the fresh air of an open window even when it's raining, our awning windows are custom made, by hand, to your exact specifications. You'll notice the difference in how they look and how they operate.

Use them alone or combine them with other window configurations. They work especially well underneath a large picture window to provide ventilation.

As with our other windows, you'll find them available in a large selection of clad or all-wood styles.





Whitney Kamman Photography | Centre Sky Architecture



Functional And Flexible

No matter what windows you pair them with, our awning window designs can be customized with many grille pattern choices.



Encore Hardware



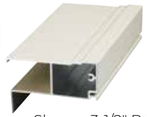
Beautiful Finishes



Matte Black | White | Oil Rubbed Forever Bronze | Chestnut Bronze | Bronze | Champagne | Satin Nickel | Brushed Chrome | Polished Chrome

Exterior Trim

Group C on page 17



Shown: 3-1/2" Brickmould

High Performance, Awning-Style.

Our H3 awning windows are a popular choice when you want the convenience of awning operation made with our patented Fusion Technology™ for exceptional thermal performance and durability.

Like all H3 windows, they feature a wood interior, an extra-strong vinyl base frame, an integral nailing fin for greater structural integrity, an improved water barrier and easy installation. And when installing units side by side, a continuous head and sill ensures water-tight mull joints.

Use them alone or combine them beneath a picture window for ventilation.







Same Rich Interiors

H3 windows come with your choice of eight wood interiors, with pine standard.

Exterior Trim Profiles



Group A on page 17
Shown: A204 3-1/2" Beaded Brickmould



Group B on page 17
Shown: 2" Flat Casing



Encore Hardware

Beautiful Finishes



Matte Black | White | Oil Rubbed Forever Bronze | Chestnut Bronze | Bronze | Champagne | Satin Nickel | Brushed Chrome | Polished Chrome

Historic Charm Goes Modern.

An upgrade to a turn of the century classic, our Westchester is one of our highest performers. It includes a new patent, narrower check-rail sightlines and structural and thermal performance ratings rarely found in the Double Hung market. Historically accurate sash proportions make it ideal for historic renovations or a touch of elegance in new construction.

The fully clad exteriors feature extruded aluminum that's at least twice as thick as roll-form cladding.





Bouwkamp Builders, Sears Architects, Cannarsa Structure & Design, Ashley Avila Photography





Incredible performance ratings achieved.

60"x108" maximum size for 1-3/4" sash.

Patented sill end caps and drainage system.

Multi-point tilt latch.

Sash tilt latch for easy cleaning.

Patent-Pending Traditionally Styled Combination Sash Lock



Satin Brass | Polished Chrome | Satin Nickel | Brushed Chrome



Champagne | Bronze | Chestnut Bronze | White



Oil Rubbed Forever Bronze | Matte Black

Optional Cabinet Pull Handles



White | Bronze | Oil Rubbed Forever Bronze | Matte Black

Optional Sash Lifts

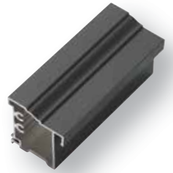


White | Bronze | Oil Rubbed Forever Bronze | Matte Black

FLEXSCREEN

FlexScreen comes standard. Aluminum screen options also available.

Exterior Trim Profiles



Group A on page 17
Shown: A200 1-5/16" Brickmould



Group B on page 17
Shown: 2" Brickmould

MONUMENT

Historic Accuracy, Stunning Performance.

Our Monument single & double hung clad exterior windows are designed and built for architectural and light commercial applications. True, they have superior structural performance, but it's their fine craftsmanship and attention to detail that homeowners appreciate.

With no unsightly jambliners inside or out, Monument single & double hung windows frame your view with the natural beauty of real wood interiors. They're ideal for historic renovations, but come in a wide assortment of options to fit any home style.





Convenient Sash Design

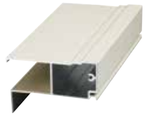
Side-load sash removes for easy cleaning.





Exterior Trim

Group C on page 17

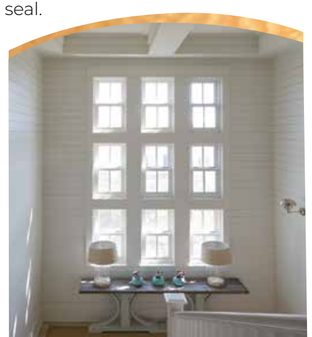


Shown: 3-1/2" Brickmould



Modern Improvements

Monument classically styled window hardware comes in a variety of beautiful finishes and features single or dual locks to ensure a secure, energy-efficient seal.



Beautiful Finishes



Oil Rubbed Forever Bronze



Nickel Bronze



Antique Brass



Burnished Brass



White



Matte Black



Optional Sash Lifts

Exceptional Commercial Design

Monument windows are available in full radius or arched for a truly dramatic architectural look.

Other Monument styles.



Arched Single or Double Hung



Full Radius Single Hung

High Value Meets High Performance.

The qualities that make our H3 double hung windows exceptional add up fast. The advanced Fusion Technology™ is the perfect integration of extruded aluminum, vinyl and wood. Its patented design and construction give it an industry-leading seal against the elements.

Add to this a continuous head and sill for water-tight mull joints when putting units together and amazingly easy installation, and you'll understand why it has become a favorite for many.





Irvin Serrano Photography



Available with FeelSafe™ impact rated glazing.



Easy Is Good

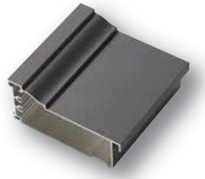
Lever-action locks are designed to be easy to operate. Easy-tilt latches make your H3 double hung windows easy to clean.



FLEXSCREEN

FlexScreen comes standard. Aluminum screen options also available.

Exterior Trim Profiles



Group A on page 17
Shown: A203 3-1/2" Brickmould



Group B on page 17
Shown: 2" Brickmould

Hardware Finishes



Matte Black



White



Oil Rubbed Forever Bronze



Chestnut Bronze



Bronze



Champagne



Satin Nickel



Brushed Chrome



Polished Chrome



Photography: Keen Eye Marketing

A Slider Like No Other.

Our H3 easy-glide slider is a welcome addition to our option-rich, easy-tilt H3 double hung, and our H3 casement and awning windows. Depending on design and operational preference, each is an exceptionally smart choice for new construction or window replacement.

As with our other H3 products, these horizontal gliding windows feature the advanced integration of extruded aluminum, vinyl and wood for an industry-leading seal against the elements.





Smooth Action

Every H3 horizontal slider comes standard with precision steel rollers for exceptionally smooth gliding.

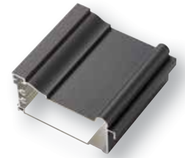




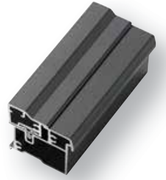
FLEXSCREEN

Flexscreen comes standard. Aluminum screen options also available.

Exterior Trim Profiles



Group A on page 17
Shown: A204 3-1/2" Beaded Brickmould



Group B on page 17
Shown: 2" Brickmould

Hardware



Finishes



Matte Black



White



Oil Rubbed Forever Bronze



Chestnut Bronze



Bronze



Champagne



Satin Nickel



Brushed Chrome



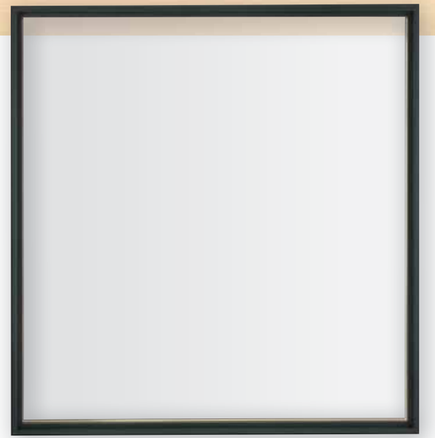
Polished Chrome

Taking Glass To New Heights, And Widths.

Reduce window mass, increase the light that fills the room. This is the essence of our direct set thinking.

Our new direct set windows offer many shapes to work with, including custom ideas. They also match perfectly with nearly any multiple window configuration you have in mind.

If you're looking for a window that blurs the lines between inside and outside, explore the amazing things you can do with our new direct set windows.









Create Contemporary Masterpieces

Many prefer our direct set windows for their narrow sightlines that make them a perfect fit for contemporary designs.



Ellis Lens Photography



David Lauer Photography

Unique As Your Design.

Every special home deserves a special touch. Sierra Pacific's special geometric shapes, direct sets and transoms offer an individualized dimension to architectural designs.

Add an arched expanse of glass that lights up an entire home, or a large picture window crowned by a half circle. Set transoms above a bank of patio doors, or install a round portal that lets in the moon at midnight.

Used alone or combined with our operating windows and patio doors, our geometric or radius shapes will amplify your design as well as the view, all with uncompromising Sierra Pacific craftsmanship.









A Special Touch

Unique window shapes and applications give homes a signature look that truly sets them apart.

Turn A Corner Into A Conversation

Stop guests in their tracks with a 90° window configuration that widens the limits of what's possible with artfully framed outdoor views.



Chad Holder Photography for This Old House



Add Depth And Light To A Room.

Our bay and bow windows add architectural interest to your building's exterior while making interior rooms feel larger, with a multi-pane configuration that draws the outside in. It makes any room more interesting, more personal and more livable.

Common applications are above a kitchen sink or in a dining nook for additional seating. Enjoy both configurations with the richness of all-wood exteriors or the durability of aluminum cladding.

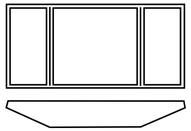




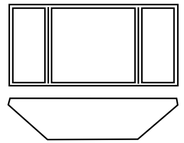
Bay Window (30° and 45°)

Typically a large fixed window between two casement or double hung units.

30˚ Angle Bay



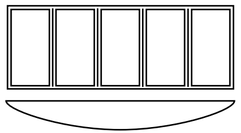
45˚ Angle Bay



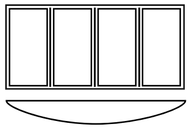
Bow Window

Several casements or double hung units mulled together, creating a smooth arc or "bow".

Bow window configuration



Bow window configuration







Little Details, Big Impression.

Anytime you consider our swinging doors, you have lots of choices to consider, like multiple species of interior wood, different hardware and hardware finishes, even glazing and grilles. But no matter what you choose, all our patio doors come with the same attention to detail and innovative engineering you've come to expect from Sierra Pacific.



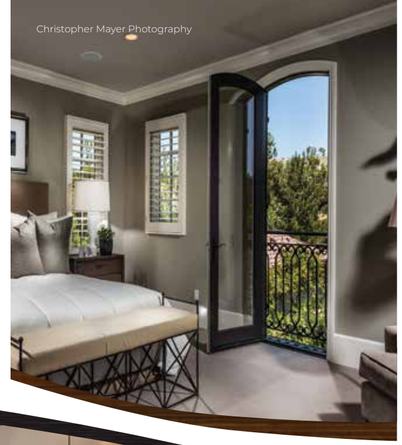
Standard Inswing and Outswing

Single or double, with or without sidelites, our standard swinging doors are the answer to opening your world to the outdoors.





Taylor Proctor & AJ Canaria | Prentiss + Balance + Wickline Architects



Christopher Mayer Photography

Flexible Access Inswing And Outswing

A 12" kickrail, flush bolts for inactive panels and multi-point locking hardware, these doors are the perfect counterpart to our Commercial Doors when flexible access is critical.



Shasta Inswing Door

Smart thinking. A two-wide door with one inswing door and one fixed panel paired with a sliding exterior screen.

Exterior Trim

Group D on page 17



1-5/8" Brickmould



Christopher Mayer Photography

Hardware

Dallas Series Contemporary Handle Set





Munchen Handle with 374 Escutcheon



Verona Handle with 216 Escutcheon



New Orleans Handle with 216 Escutcheon



Toronto Handle with 374 Escutcheon

Finishes



Swinging doors shown here are manufactured in our California Facilty with AAMA 2605 powder coat standard on exterior cladding.

Inswing, Outswing, Any Way You Like It.

The movement of a door affects movement through the room. Sierra Pacific inswing and outswing doors allow you to create everything from a grand entrance to a smooth transition between inside and outside.

Both doors operable, one door operable or transoms above, with Sierra Pacific swinging doors offered in nearly every configuration imaginable, you'll find one that moves you.





Crafted With Security In Mind

For greater security and weather resistance, our swinging doors feature a multi-point locking system that has passed strict forced entry requirements.



A Fine Touch Construction



©Gibeon Photography



Arched and full radius top available in our FeelSafe impact line.

More Than A Door

Create passages with elegant lines including optional arched and full radius tops.

Hardware



Outswing hinge

Adjustable inswing hinge



Contemporary (optional)



Traditional w/Classic Escutcheon (standard)



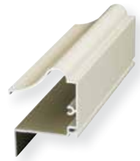
Loft w/Classic Escutcheon (optional)



Loft w/Contemporary Escutcheon (optional)

Exterior Trim

Group C on page 17



Shown: 2-1/2" Ovalo

Finishes

- Matte Black
- White
- Oil Rubbed Forever Bronze
- Oil Rubbed
- Satin Nickel
- Brushed Chrome
- Polished Chrome
- Antique Brass
- Bright Brass

Swinging doors shown here are manufactured in our Wisconsin facilty with AAMA 2604 powder coat standard on exterior cladding.

Perfect Transition That's Surprisingly Secure.

Sierra Pacific full-light sliding doors create a graceful transition from your indoor to outdoor living areas. While providing the perfect solution for a space-saving opening, these doors feature a multi-point locking system, so they are as secure and durable as they are beautiful. Our gear mechanism is made from corrosion-resistant 300 Series Stainless Steel and our locking system has passed the most stringent forced entry requirements.

Mechanics Make The Difference

Smooth as silk operation is provided by standard tandem stainless steel ball bearing rollers and a fully adjustable design.







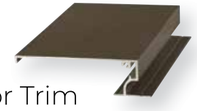
David Lauer Photography



Sliding doors shown here are manufactured in our California facility with AAMA 2605 powder coat standard on exterior cladding.

Create Space Without Using Space

Build seamless passages up to four panels wide with standard narrow or wide stile construction.



Hardware



Genoa with 2165 Escutcheon

Verona with 2170 Escutcheon

Exterior Trim

Group D on page 17

Shown: 3-5/8" Flat Casing

Finishes

- Matte Black
- White
- Oil Rubbed Forever Bronze
- Oil Rubbed
- Satin Nickel
- Brushed Chrome
- Polished Chrome
- Antique Brass
- Bright Brass

Contemporary Flush Finger Pulls (optional)

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.



Oil Rubbed Forever Bronze



Satin Nickel



Optional keyed lock available in Satin Nickel, Oil Rubbed Forever Bronze and Matte Black.



Optional Contemporary hardware shown in Satin Nickel.

Space Saving And Smooth As Silk.

When you want an elegant door that takes up very little room, you'll find our sliding patio doors a beautiful choice. Available in narrow or French rails, you'll appreciate them for their silky smooth operation and versatile design.

Choose exteriors with luxurious wood or low maintenance, thick aluminum cladding. Build eye-catching configurations with additional doors, sidelites or transoms that turn a large wall into a stunning combination with expansive views.





©Gibeon Photography | Mindful Designs

Exterior Trim

Group C on page 17
Shown: 2" Brickmould

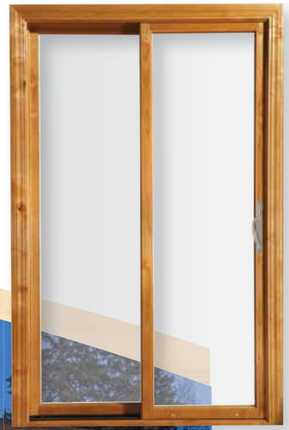


Optional Contemporary hardware shown in Satin Nickel.



Design Flexibility To Create Any Look

Choose from contemporary to traditional hardware to give your sliding doors just the right aesthetic to integrate with your design.







Optional footbolt. Available in matching finish.

Finishes

- Matte Black
- White
- Oil Rubbed Forever Bronze
- Oil Rubbed
- Satin Nickel
- Brushed Chrome
- Polished Chrome
- Antique Brass
- Bright Brass



Chesmore | Buck Architecture

Easy To Open And Securely Close

Two-point locking hardware and optional footbolt ensure the greatest security from intruders and the elements.

Sliding doors shown here are manufactured in our Wisconsin facility with AAMA 2604 powder coat standard on exterior cladding.

Big Impressions With A Feather Touch.

Our bi-fold doors and windows are designed to take contemporary designs to some truly amazing places, turning walls into moving masterpieces. Hinged to fold and glide with the lightest touch, our bi-fold products are available up to 45' wide with as many as eight panels.

They stack out of the way on either side of their expansive openings with an optional access panel to allow passage without moving the entire system. They can swing in or swing out, and can even go around a 90-degree corner or 270-degree inverted corner.

Available in low maintenance exterior clad finishes or luxurious all-wood exteriors, the applications are limitless.





David Lauer Photography



Open To The Air

Our bi-fold windows also create wide expanses that are uniquely inviting and give gathering spaces a charm all their own.



ye-h photography | Prentiss + Balance + Wickline Architects

Out Of The Way

Large expanses fully open and stack perpendicular to the wall to optimize space.





©Kimberly Gavin Photography

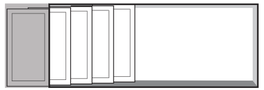
Slide Your Way To Unobstructed Views.

Slide them in one direction. Slide them in the other direction. Stack them to one side, or watch them disappear into a pocket in the wall. They'll even go around a 90-degree corner or 270-degree inverted corner.

Our multi-slide doors and windows are engineered to give you years of silky-smooth service as they create unobstructed views and transform your living space.

Find them in a wide range of operational configurations and expansive sizes for limitless applications, ready to perform their impressive vanishing acts.







SierraAnn Photography





Keyed flush finger pulls available in Satin Nickel, Oil Rubbed Forever Bronze and Matte Black.
Non-keyed flush pulls also available.

Wide And Wider

Single direction doors are available up to 5 panels wide while multi-directional door expanses can be a full 10 panels wide.

Build It In

Use a multi-slide window to effortlessly open a built-in bar to an open dining area.



A Finer Touch Construction

Defy Gravity And Seal Out The Weather.

Considered a game changer, our lift & slide door technology features advanced mechanics that raise the door panels to glide effortlessly, then lower them down to seal out the elements.

These remarkable doors are also available in a pocketing configuration, which means expanses of glass up to 45' wide and 10' high can be stowed out of sight, leaving you nothing but open air and spacious living.

With an advanced weep system and certification up to PG50, they're like no other specialty doors made.





Slimline Handle
Shown in Brushed
Stainless Steel



David Lauer Photography

Superior Engineering And Mechanics

A high-end roller system lifts the door panel to roll easily, then lowers it to lock in place. The innovative door sill is a drain track that allows any intruding water to drain through the exterior weep gates.



Sandbox Studio ©VanceFox.com | Mark Tanner Construction



Panels Of Distinction

When full glass isn't right, panels add a richness and traditional aesthetic that adds warmth and charm. Experiment with our combinations, and find one that opens up a new world of design possibilities.





Choose Your Style

The combinations of vertical lengths (stiles) and horizontal lengths (rails) give panel doors their unique textured design. Choose from flat panels or raised panels to create a striking accent between two spaces.



Jared Kuzia for This Old House



Photo: Kaitlin Green Photography

You Could Go Dutch.

Extra ventilation? Easy pass through to the backyard from a kitchen or mudroom? Whatever the reason, you're sure to love the utility of a door with a top and bottom panel that operate independently.

Choose an interior shelf and swing screen to add even more utility to an already wonderfully useful creation. It's available in limitless designer options, including 50 exterior finishes with standard bottom panel single-point locking and optional ball bearing hinges.

It's smart to be this functional.





Hardware

Dallas Series Contemporary Handle Set



Satin Nickel · Matte Black · Bright Brass · Bronze Metallic · Oil Rubbed Forever Bronze · Oil Rubbed



Munchen Handle with 374 Escutcheon

Verona Handle with 216 Escutcheon



New Orleans Handle with 216 Escutcheon



Toronto Handle with 374 Escutcheon

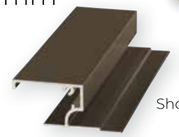
Finishes



Matte Black
White
Oil Rubbed Forever Bronze
Oil Rubbed
Satin Nickel
Brushed Chrome
Polished Chrome
Antique Brass
Bright Brass

Exterior Trim

Group D
on page 17



Shown: 1-5/8" Flat Casing

Create A Signature Entrance.

Build bold with the design inspired, modern appearance of our pivot doors. Engineered to float inside their frame on a set of pins mounted in the top and bottom of the door panel, these amazing new doors offer clean lines and a simplicity of form and function that sets them apart from other entrance doors. Add the 90-degree hold/closer pivot option for an effortless pass through.

For a distinctive, custom approach to your next project, Sierra Pacific pivot doors are a great place to start.



Sandbox Studio @thesandboxstudio



Hardware

Choose from multiple sizes of door pulls available in either brushed stainless steel or matte black finishes. Add electronic locks for high-tech security on a unique entrance.



Stainless Steel · Matte Black

Available in round or square, 45°, and 31-1/2" or 47-1/4" lengths.

Impact Resistance That Feels Safe

If you're building or remodeling in a hurricane area, our FeelSafe windows and patio doors are engineered inside and out to meet some of the highest wind, water and structural performance ratings of any window or door in the United States.

FeelSafe's layered, shatter-resistant laminated glass dramatically reduces the risk of injury while protecting everything inside your home from severe wind and water damage. What's more, FeelSafe glass blocks 99% of UV rays, reduces outside noise up to 50%, improves energy efficiency and even enhances family safety and security by discouraging intruders.

For storm prone coastal areas, the safety and security of our FeelSafe windows and patio doors is invaluable.

For more information, ask for our FeelSafe catalog.





FeelSafe Casement



FeelSafe Single Hung & Double Hung



FeelSafe Awning



FeelSafe Geometric Shapes, Transoms



FeelSafe Outswing Patio Doors Available Arched and Full Radius



FeelSafe Sliding Patio Doors



FeelSafe Bi-Fold





FEELSAFE™
HURRICANE-RESISTANT WINDOWS

In Coastal Areas, They're Tough To Beat

H3 FeelSafe Impact Zone 3 products withstand winds from 120 mph to 140 mph. FeelSafe Impact Zone 4 products withstand winds greater than 140 mph.





Vinyl Windows With Sierra Pacific DNA.

High quality and high performance don't have to be high priced. Our vinyl windows and patio doors are made right in our Sierra Pacific manufacturing facility, which means they're crafted with many of the same features and design options as our premium wood products.

The latest materials, innovative engineering and advanced technologies are used to enhance their beauty, solid integrity and durability.

You'll find all of our new construction and replacement vinyl products available with a wide range of glazing, exterior color and grille pattern options.

For more information, ask for our Vinyl catalog.









Linen 032 | Seawolf 044 | Gull Gray 007 | Battleship Gray 321 | Light Blue 114 | Black Sable 060 | Hartford Green 050 | Greek Olive 081 | Clay 026 | Colonial Red 054 | Antique Bronze 057 | Bahama Brown 309 | Bronze 024 | Black 023

So Many Ways To Make Them Yours

Choose from a complete lineup of operating styles, sizes and shapes and a full range of glazing options, from decorative to energy-efficient. They also come in a beautiful range of durable exterior colors with custom colors also available, as well as many grille patterns in simulated divided lite or grilles between the glass.



Sliding Window



Awning Window



Casement Window





Black on black laminated vinyl interior and exterior Casement Window.



Single Hung Window



Sliding Patio Door

Make Short Work Of Big Transformations.

Our Transcend windows and patio doors are perfect sash-only or complete replacements for renovations, remodeling or rebuilding. Most replacement windows come in limited sizes, styles and options. Transcend offers nearly unlimited choices and flexibility, so you can match your existing décor or redo any room with the look you've always wanted.

From transforming an old double hung into a room-brightening patio door to updating a wall of fixed glass, we make replacement easy.

For more information, ask for our Transcend catalog.



Russell Campaigne | CK Architects



Four Ways To Transform

Choose between easy and affordable sash replacement systems for double hung windows; high-performance H3 Pocket or Insert windows that simply pop right in; our H3 full frame line of replacement windows for more comprehensive projects; and for the ultimate full replacement upgrade, our complete line of made-to-order premium windows and patio doors.



H3 Double Hung



Transcend Double Hung Sash Replacement Kit





The Future Is Wide Open.

Our innovative Timber Curtain Wall systems are more than a window. They're a building material that offers expansive use of glass, clean straight lines and transparency between indoor and outdoor living.

A significant upgrade over ordinary curtain walls, our glue-laminated wood beams actually eliminate the need for steel beams in some cases.



Photography: Unique Angles





University of Oregon, Opsis Architecture,
Photographer: Marcus Berg, Unique Angles Photography

The all-wood interiors and tough aluminum clad exteriors add beauty to a system that easily incorporates doors and operable windows.





Jeremy Bittermann & Joel B Sanders Agency |
LEVER Architecture

Light Commercial Was Never So Beautiful.

When working in commercial spaces, it's not always easy to reach the level of design aesthetic you want. Our timeless window and door innovations are changing that with commercial products created to frame any view with sleek, natural beauty inside and out.

Whether your project is new construction, historical renovation or remodeling, every Sierra Pacific product comes with the full support of our Architectural Services Group and our nationwide network of Architectural Consultants, which means you get what you need when you need it.

For more information, ask for our Commercial catalog.

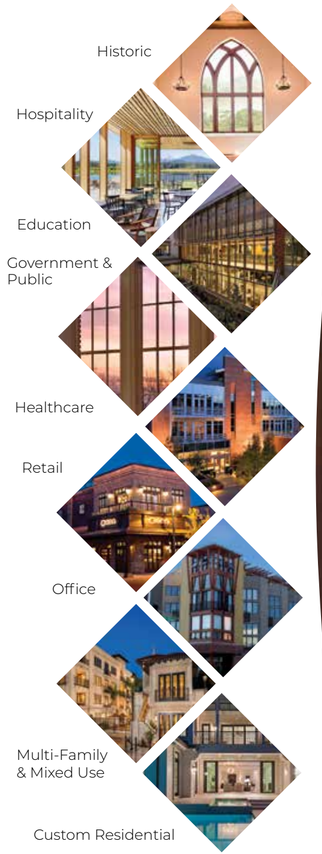


©Gibeon Photography


Sam Adams | Tryba Architects

Take Inspiration Everywhere You Go

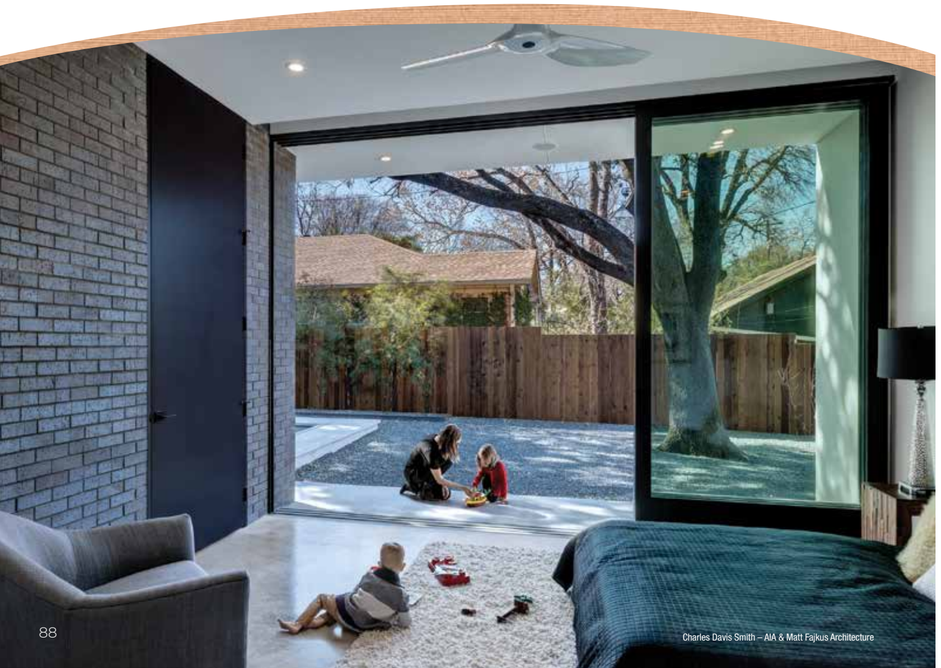
Great design ideas and no-nonsense teamwork can improve any commercial construction challenge. With special emphasis on light commercial projects up to five stories, we've worked within many commercial settings.




Sam Adams | Tryba Architects

A Warranty As Tough As The Products It Guarantees.

Sierra Pacific windows and doors are backed by our fully transferable 30/20 Limited Warranty (20/10 for commercial products). It provides 30 year residential AAMA 2605 clad exterior coating coverage, 20 year insulated glass coverage, 10 year parts coverage, 2 year labor coverage, and 10 year AAMA 2604 clad exterior coating coverage. For warranty specifics, please refer to SierraPacificWindows.com.



Charles Davis Smith – AIA & Matt Fajkus Architecture







Kasia Karska Design

More than the best windows and doors.

As we work to build world-class products, we continue to reduce our impact on the environment in multiple ways. Every year, millions of seedlings are grown in our nurseries and planted in our woodlands as a renewable wood supply for our mills. This self-reliance is part of our mission to become better stewards of our planet for future generations.







To help facilitate forest restoration, research and conservation projects, our new state-of-the-art seedlings nursery in Gazelle, CA will produce up to 25 million native conifer seedlings every year.

Jeremy Bittermann

SUSTAINABLE FORESTRY INITIATIVE®
SFI-00027

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SIERRA PACIFIC INDUSTRIES

For support and answers to any questions, call 800-824-7744, or visit SierraPacificWindows.com

We reserve the right to change product specifications without notice. Photography used may not represent current product features and options. Sierra Pacific windows and doors are successful thanks in part to our unique patents. Visit spi-ind.com/ip to learn more. ©2025 Sierra Pacific Windows

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#930000 12/25



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WINDOWS THAT NEVER COMPROMISE