Pella® Lifestyle Series

#1 performing wood window and patio door
for the combination of energy, sound and value.[1]

Aluminum-Clad Wood Windows & Patio Doors





Pella® Lifestyle Series
Floor-to-ceiling black casement and picture windows create a wall of glass and fill this modern home with natural light.

Why You Can Trust Pella.

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Rated #1

by homeowners for highest craftsmanship[2]

We are continually striving to improve what we do and how we do it. That drive has earned us 284 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still a popular feature today.

Rated #1

by homeowners for highest quality[2]

We make products specifically for you and your comfort with meticulous care and attention. On average, we perform over 9.5 million quality checks every year. Our product designs are tested beyond industry standards, so you can trust them to perform. Door designs are tested to 100,000 open and close cycles, and double-hung and casement window designs are tested at least 6,000 times.

The Best Limited Lifetime Warranty

for wood windows and patio doors[3]

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our products with a limited lifetime warranty.[4]

[1] Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

[2] Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2023.

[3] Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

[4] See written warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.



Beautiful Wood Designs
Pella Lifestyle Series picture windows with a white interior finish and Simulated-Divided-Light grilles complete this laundry room and office combination.

Why Choose Wood?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of the product line.

Exclusive Wood Protection

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

Designed for Long-Lasting Durability

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

Quality Exterior and Interior Finishes

EnduraClad® finish is a tough, protective aluminum finish for the exterior of your home. The overlapping, watershed cladding resists chalking and fading. Interiors can be factory prefinished to save time. The interior finish is applied prior to final assembly and kiln-cured for a quality aesthetic.

Solutions for Real Life

- Four optional performance packages
- Integrated blinds and shades for added privacy
- Backed by the best limited lifetime warranty for wood windows and patio doors[1]
- Innovative Hidden Screen provides easy and convenient access to fresh air and natural light without compromising your view

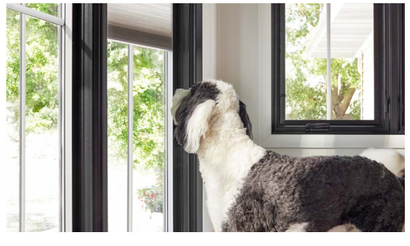












Available in these window & patio door styles:

Special shapes also available.



Why Choose Pella® Lifestyle Series?

Pella Lifestyle Series products are the #1 performing wood window and patio door for the combination of energy, sound and value.[2]

Style Flexibility

No matter the style of your home, these beautiful wood windows and patio doors offer the most desired features and options. With your choice of beautiful interior and exterior paints or stains, you have the style flexibility to match other finishes throughout your home.

Redefining Performance

Make your home more comfortable and help keep outside noises out and inside noises in. To make things easier, we've created performance packages to highlight what's most important to you. Upgrade from a dual- to a triple-pane glass design with the available packages to meet the unique needs of each room in your home.[3]

Room-by-Room Solutions

Packed with unique solutions like the Hidden Screen, TuffScreen® by Phifer and integrated blinds and shades, we designed windows and patio doors to work for your project room by room.[4]

Pella LIMITED LIFETIME WARRANTY

The Best Limited Lifetime Warranty for Wood Windows and Patio Doors[1]

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

EnduraGuard® Wood Protection
Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew — as well as termite damage.

Exterior Aluminum Cladding
Exceptionally durable aluminum cladding with EnduraClad exterior finish helps protect windows and patio doors for years.

Insulating Glass Seal
A long-lasting insulating seal provides a clear view and exceptional energy efficiency.

[1] Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.
[2] Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.
[3] Double-hung window available only with dual-pane glass.
[4] All trademarks are property of their respective owners.

Designed for Real Life.

The best limited lifetime warranty.[1]
Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.

Patented triple-pane design.
Pella's patented triple-pane glass design gets you products that provide excellent energy efficiency and sound reduction.

Superior energy efficiency.
Our patented triple-pane design helps make your home more comfortable. Available performance options deliver 79% more energy efficiency than standard single-pane windows.[2]



Noise reducing windows for a healthier home.
Varying glass thicknesses disrupt sound waves and help give you exceptional sound control. With available performance options, they cancel 52% more indoor and outdoor noise than standard single-pane windows.[3]

Increased privacy and security.
Integrated blinds and shades were intentionally designed to be accessible.[4] They are tucked between the insulating glass and an accessible glass panel, protected from dust, pets and little hands.

Trusted innovations.
Pella® Lifestyle Series windows and patio doors with integrated blinds and shades have been recognized by Parents for Window Blind Safety and have been certified as Best for Kids.

[1] Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

[2] Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. ft. new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

[3] Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

[4] Available on triple-pane products only.



Durable Hidden Screen
Black Pella Lifestyle Series double-hung windows with the Hidden Screen allow convenient access to fresh air without compromising the view.

Colors & Finishes

Wood Type

Wood species for complementing your home's interior.

Pine

Prefinished Pine Interior Colors

We can prefinish in a wide variety of colors. Unfinished or primed and ready-to-paint are also available.



White | Bright White | Linen White | Natural | Golden Oak | Early American | Provincial | Black

Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists fading and helps protect your windows and patio doors for years.



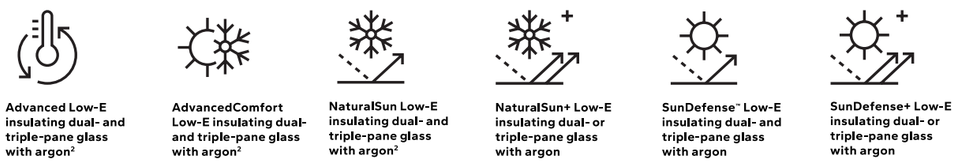
Black | White | Brown | Fossil



Iron Ore | Portobello | Putty | Almond | Classic White | Brick Red | Hartford Green | Wolf Gray

Glass[1]

InsulShield® Low-E Glass



Advanced Low-E insulating dual- and triple-pane glass with argon[2]

AdvancedComfort Low-E insulating dual- and triple-pane glass with argon[2]

NaturalSun Low-E insulating dual- and triple-pane glass with argon[2]

NaturalSun+ Low-E insulating dual- or triple-pane glass with argon

SunDefense™ Low-E insulating dual- and triple-pane glass with argon

SunDefense+ Low-E insulating dual- or triple-pane glass with argon

Additional Glass Options



Tempered glass available on dual- and triple-pane products

Obscure and frosted obscure glass available on dual- and triple-pane products

[1] Double-hung window available with dual-pane glass only.
[2] Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

Performance Packages

To make things easier, we've created performance packages that highlight what's most important to you.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.[1] Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your home.

All values below are averages compared with single-pane windows.

Performance

Improved energy efficiency and sound performance.

71% More Energy Efficient[2] + **34%** Noise Reduction[3]

Sound Control

Exceptional noise control for a quieter home.

52% Noise Reduction[3]

Energy Efficiency

Superior energy efficiency for a more comfortable home.

83% More Energy Efficient[2]

Ultimate Performance

The best combination of energy efficiency and noise control.

79% More Energy Efficient[2] + **52%** Noise Reduction[3]

SCAN THE QR CODE with your smartphone camera to learn more about how each performance package can benefit your home.

[1] Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glazing thickness glass. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

[2] Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. ft. new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

[3] Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

Grilles

Grille Types

Choose the look of true divided light or make cleaning easier with grilles-between-the-glass.

Dual-Pane:



Simulated-Divided-Light with Spacer 7/8"



Simulated-Divided-Light without Spacer 7/8"



Aluminum Grilles-Between-the-Glass 3/4"[1]

Triple-Pane:



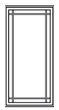
Aluminum Grilles-Between-the-Glass 3/4"[1]

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.



Traditional



9-Lite Prairie



Top Row



Cross



Custom

Screens[2]

Hidden Screen

The exclusive, easy-to-use Hidden Screen appears when you open a double-hung window and folds away when the window is closed. It allows 44% more natural light into your home when a window is closed than a standard screen.[3]

Rolscreen®

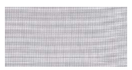
Rolscreen soft-closing retractable screens roll out of sight when not in use.
Available on casement windows.

TuffScreen® by Phifer

Keep bugs out and enjoy more fresh air with one of the most durable screen options on the market. The heavy-duty vinyl-coated screen is tear, puncture and damage resistant, standing up to pets, children and harsh weather. The TuffScreen by Phifer is 2.5x stronger than a standard screen.[4] Available on sliding patio door only.

Flat

InView™ screens are clearer than conventional screens and come standard.



InView™

[1] Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
[2] Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.
[3] Based on calculated screen cloth openness.
[4] Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.

Integrated Blinds & Shades

Integrated Blinds*

Raise blinds up for an unobstructed view or tilt to let in just the right amount of light.



White



Poplar White



Bisque



Golden



Mocha



Storm



Black

Integrated Shades*

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street.

Light-Filtering:



White



Maize



Silver

Room-Darkening:



Cotton



Bamboo



Ash

Haven't landed on your final blind or shade color yet? No problem.
With our patented triple-pane design, you can make the decision later in the process. Our triple-pane products come with all of the hardware to add blinds or shades before they arrive to your home or later in the building or remodeling process.

Window Hardware

Essential Collection

Our most popular design with finishes to suit every style.



Fold-Away Crank



Cam-Action Lock

Finishes:



Champagne

White



Brown



Matte Black



Satin Nickel



Satin Brass

Patio Door Hardware

Essential Collection

Elevate your style and transform your home with elegant selections.



Hinged Patio Door Handle



Sliding Patio Door Handle

Finishes:



Champagne

White



Brown



Matte Black



Satin Nickel



Satin Brass

* Available on triple-pane products only.

THE CONFIDENCE OF A STRONG WARRANTY.

Pella® Lifestyle Series products are backed by the best limited lifetime warranty for wood windows and patio doors.* See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

NOTE: Product specifications may change without notice.
Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

ASK ABOUT ENERGY STAR

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